## Ketron<sup>®</sup> LSG CA<sub>30</sub> PEEK

## 1. Supplier

PRODUCT HANDLING INFORMATION SHEET



Mitsubishi Chemical Advanced Materials NV I.P. Noord - Galgenveldstraat 12 B - 8700 Tielt Tel.: +32/(0)51/42 35 11 Fax: +32/(0)51/42 33 00 Product description 2. Ketron<sup>®</sup> LSG CA30 PEEK Commercial product name: These products are 'articles' according to the Regulation (EC) No 1907/2006 (REACH). Material characterization: Polyetherimide + 30% carbon fibres [PEEK-CF30] 3. Product characteristics Form: semi-finished products (round rods, plates) / finished parts machined from semifinished products Colour: black **Test methods** Odour: odourless Density: 1.40 g/cm3 ISO 1183-1 340 °C Melting temperature: ISO 11357-1/-3 **Glass transition temperature:** ISO 11357-1/-2 Values for this property are only given here for amorphous materials and not for semi-crystalline ones. Thermal decomposition: > 400 °C Self-ignition temperature: 595 °C ASTM D 1929 Solubility in water: insoluble Handling and storage 4. Machining: During machining of the semi-finished products, evacuate swarf to prevent slipping or tripping hazard and observe the maximum allowable concentration of dust and formaldehyde levels on the workplace which apply in your country. Wear safety goggles during machining. Storage: The products shall be stored indoors in a normal environment (air at 10 - 30°C / 30 - 70% RH) and kept away from any source of degradation such as sunlight, UV-lamps, chemicals (direct or indirect contact), ionising radiation, flames, etc. Dimensional changes (camber, warpage, shrinkage ...) of the products as well as slight colour shifts of the external surfaces can occur with time. The latter does generally not pose a problem in case of semi-finished products since the surface-layer is mostly removed anyway upon machining them into finished parts. Safety measures: Standard industrial safety recommendations shall be observed. Temperatures above the melting temperature shall be avoided.

Please also note the disclaimer on page 3 of this document.

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5.	Fire-fighting measures	
	Suitable extinguishing media:	Water, foam, dry chemical, CO2. Adapted to the nature and extend of fire.
	Hazardous decomposition pro	
		The main products formed in case of overheating and combustion are carbon monoxide and carbon dioxide. Formation of further hazardous decomposition products depends upon the fire conditions and cannot be excluded.
	Special protective equipment:	Firemen should wear self-contained breathing apparatus and protective clothing to prevent contact with skin and/or eyes. If exposed to combustion fumes in a high concentration, bring the victim into fresh air. If molten material contacts skin, cool rapidly with cold water and obtain medical attention for removal of adhering material and treatment of the burn.
6.	Disposal considerations	
	products is not classified as haza Waste disposal:	<ul> <li>Ste Catalogue and Hazardous Waste List', uncontaminated waste from the tridous. The following six-digit codes can be used:</li> <li>07 02 13 waste plastic from the manufacture, formulation, supply and use of plastics</li> <li>12 01 05 plastic shavings and turnings</li> <li>16 01 19 plastic, from end-of-life vehicles from different means of transport (including off-road machinery) and wastes from dismantling of end-of-life vehicles and vehicle maintenance</li> <li>17 02 03 plastic construction and demolition wastes</li> <li>20 01 39 plastics from municipal wastes (household waste and similar commercial, industrial and institutional wastes)</li> <li>When recycling is not feasible, waste disposal by incineration or landfill can be applied. Disposal methods shall conform to local or other government regulations.</li> <li>The products do not contain cadmium pigments or cadmium stabilisers. They are not biologically degradable, but based on the present state of knowledge no negative effects on the environment may be anticipated.</li> </ul>
7.	Marking and transport inf	ormation
	Classification and labelling:	Hazard warning labelling in accordance with relevant EC-Directives is not required.
	International transport regulati	ons: Not applicable
8.	Other information	
		Advanced Materials website for the latest information on the Mitsubishi Chemical oduct data sheets, delivery programme, machining instructions, chemical

Advanced Materials products (product data sheets, delivery programme, machining instructions, chemical resistance, regulatory information ...) as well as for our statements concerning the European Regulation (EC) No 1907/2006 (REACH).

Ketron<sup>®</sup> is a registered trademark of the Mitsubishi Chemical Advanced Materials Group. CLASSIX™ PEEK is a trademark of Invibio Ltd.

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The products of Mitsubishi Chemical Advanced Materials should not be used for applications involving medical devices that are intended to remain implanted in the human body continuously for a period exceeding 24 hours (30 days\*), or are intended to remain in contact with internal human tissue or bodily fluids for more than 24 hours (30 days\*), or as critical components of medical devices that are essential to the continuation of human life.

\*: "30 days" applies to Ketron® PEEK-CLASSIX<sup>TM</sup> LSG white only.

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